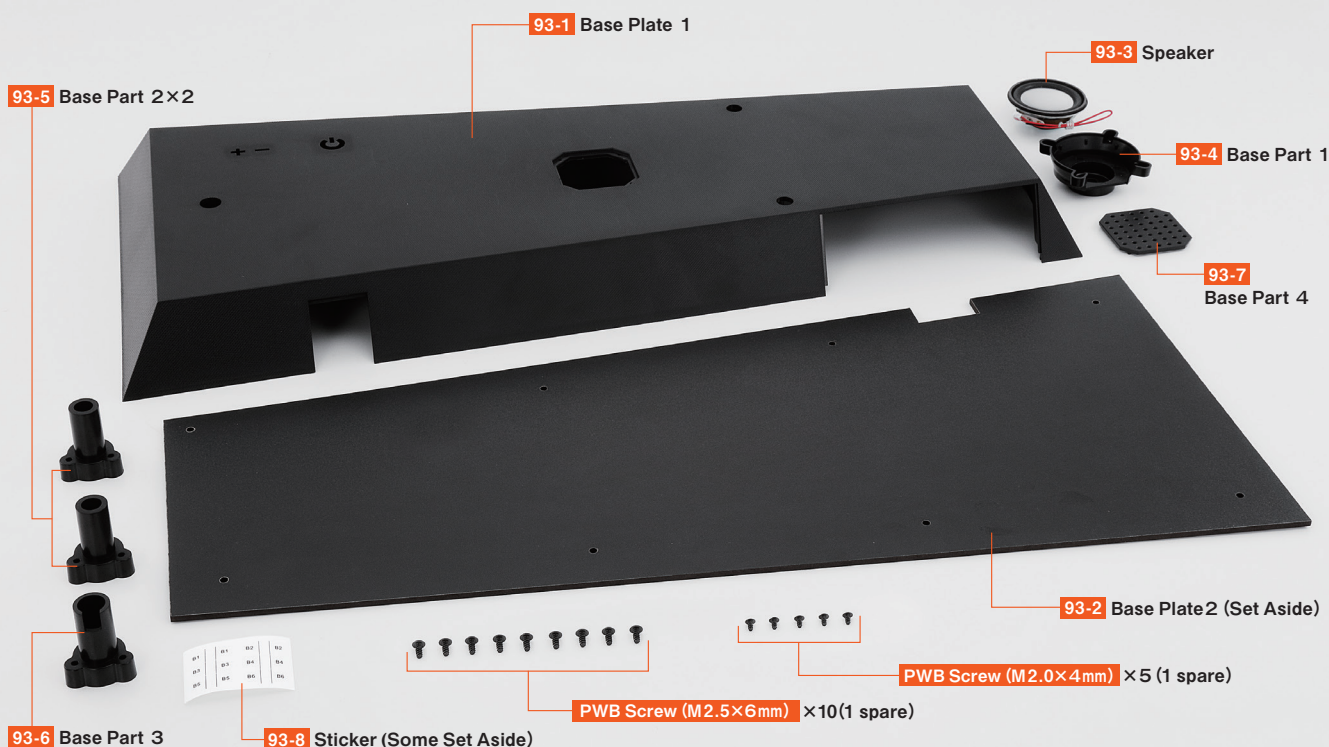




Assemble the Base ①

Issue 93

In this issue we will begin assembling the base. Handle the parts with care, as they are large.



Tools Needed

The following tools and materials are required to assemble this issue. Prepare them before starting work.



Screwdriver
For tightening screws.

Check!

Be sure to check the assembly video for detailed demonstrations.



Explanation of Symbols



Indicates where to attach included screws.



Indicates when to use adhesive. The correct adhesive will be indicated for each instance.



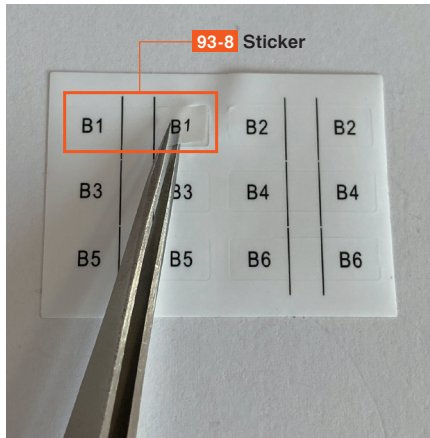
Cautions and Prohibitions.



Key points for using tools and techniques.

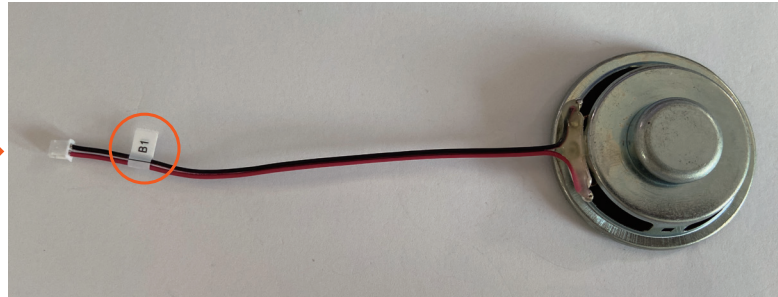
1 Assemble the Base

1



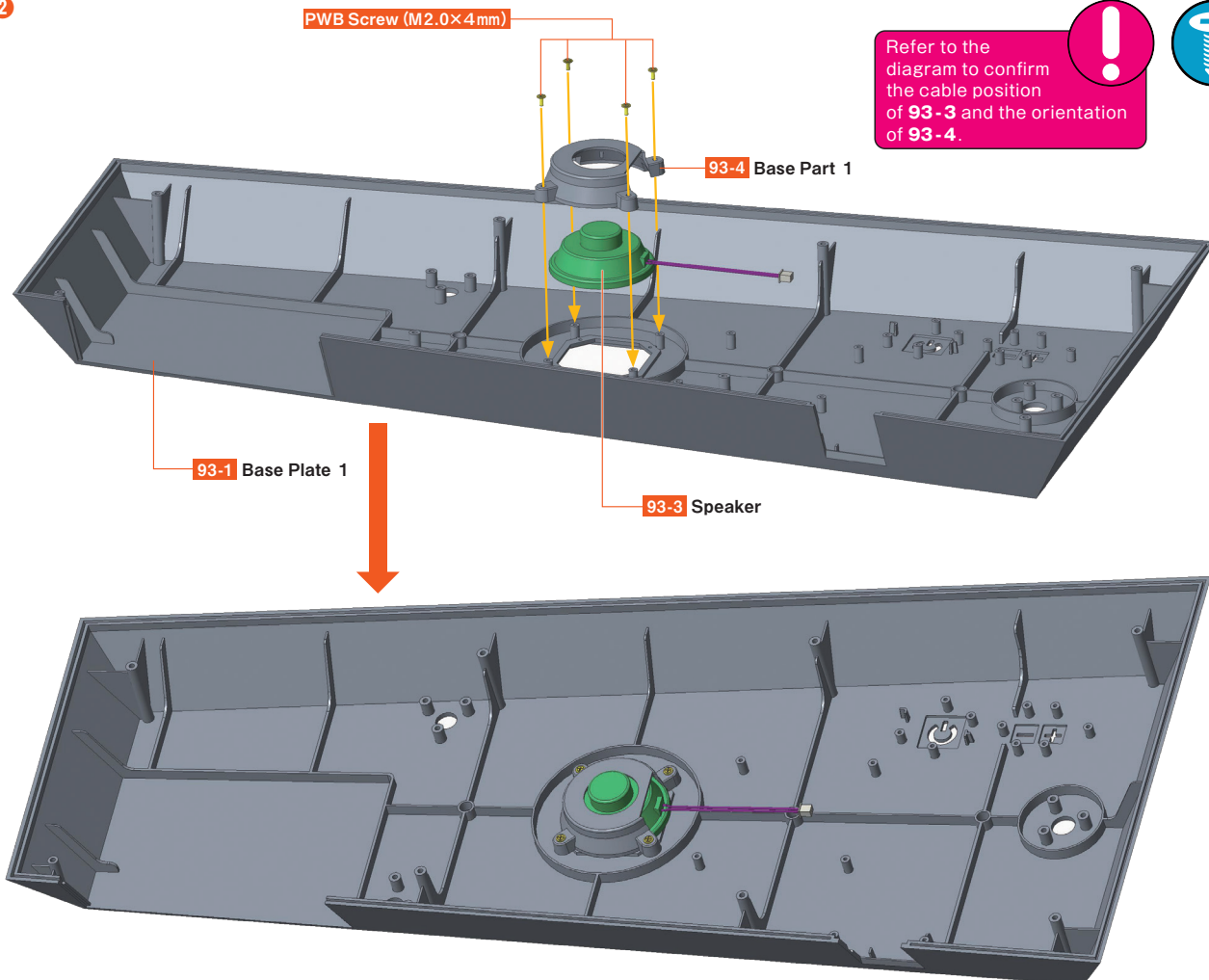
93-8 Sticker

When peeling off the stickers, using tweezers will make it easier.



Peel off the **93-8 Sticker** labeled "B1" and attach it to the **93-3 Speaker** as shown.

2

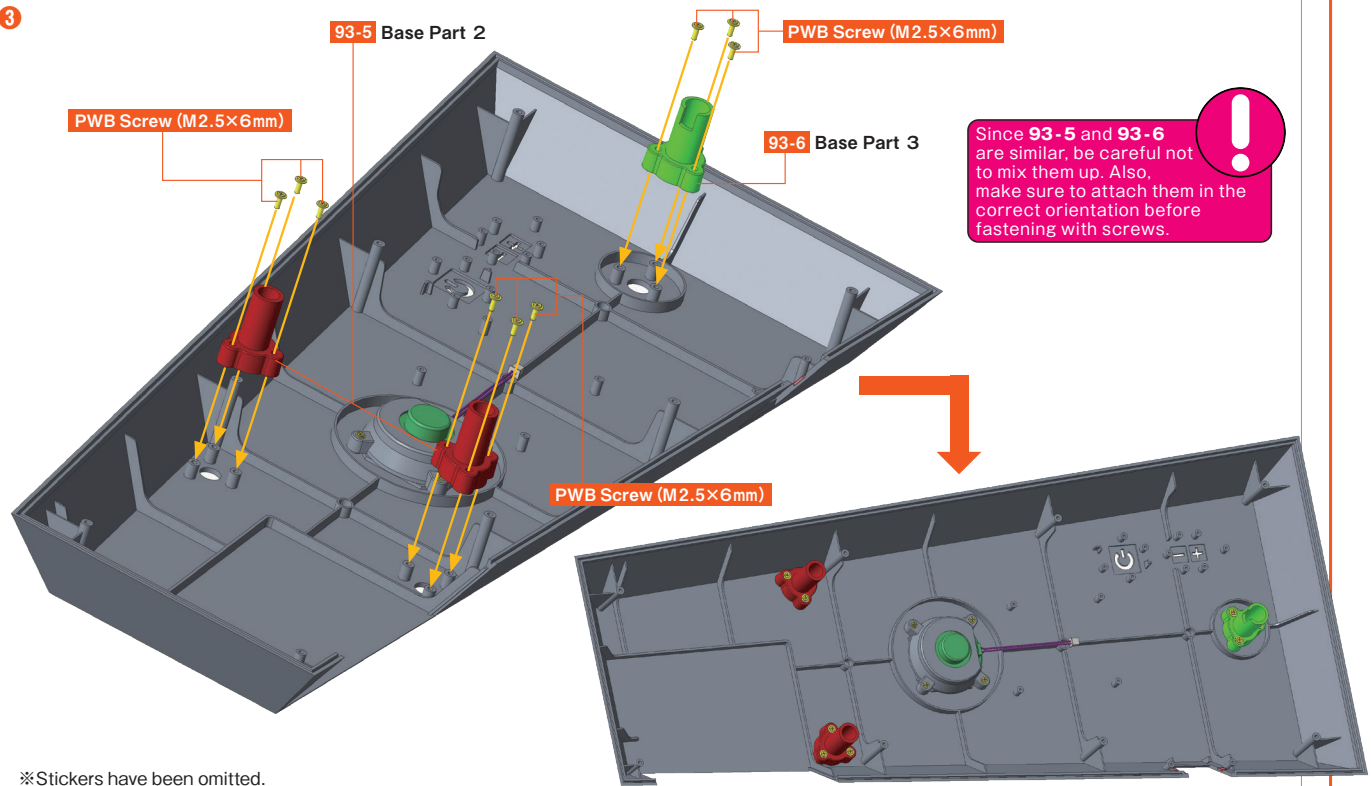


Refer to the diagram to confirm the cable position of **93-3** and the orientation of **93-4**.

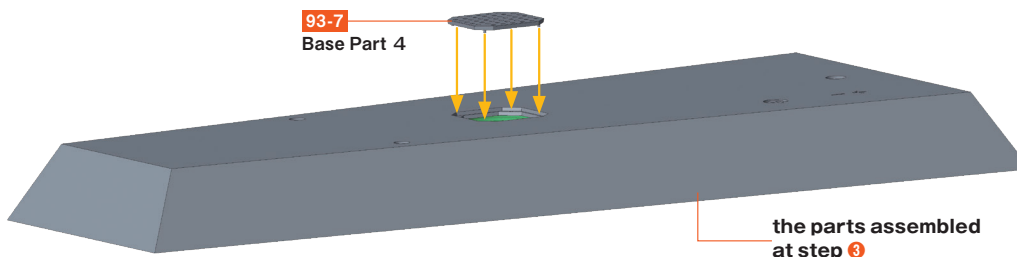
※Stickers have been omitted.

Insert the **93-3 Speaker** and **93-4 Base Part 1** into the **93-1 Base Plate 1**, and secure them in four places using **PWB screws (M2.0x4mm)**.

3



Insert two **93-5 Base Part 2** and one **93-6 Base Part 3** into the Base 1 assembled in step ②, and secure each with three **PWB screws (M2.5×6mm)**.



Insert **93-7 Base Part 4** into the surface of the Base 1 assembled in step ③.

If loose when inserting, apply a small amount of ABS Cement to the four protrusions on 93-7 before inserting again.

Complete!

The assembly for this issue is now complete. Be sure to keep the reserved parts in a safe place until they are needed.

